#### DOW CORNING

# High Performance Building



## *Dow Corning*<sup>®</sup> 1299 Silicone Seam Sealer

Self-leveling seam sealer for fenestration assemblies

### **Features/Benefits**

- One-part self-leveling seam sealant that flows into joints and seams
- Aggressive adhesion to many common window substrates
- Compared to solventborne acrylic seam sealers, the moisture-cure silicone formula reduces noxious odors on the production line
- Minimal shrinkage, nonflammable, neutral cure
- Excellent weather resistance against sunlight, rain, snow and temperature extremes
- Low-VOC (less than 60 g/L); meets VOC requirements of SCAQMD Rule 1168

Air leakage can be a significant contributor to increased heating and cooling costs. *Dow Corning*<sup>®</sup> 1299 Silicone Seam Sealer helps reduce energy consumption, providing fast, easy and effective protection from air infiltration and water penetration in window and door assemblies.

*Dow Corning* 1299 Silicone Seam Sealer is a one-part, neutral-cure RTV sealant specifically formulated to meet the demanding requirements as a self-leveling seam sealer for fenestration assemblies. It is designed for durable performance and aggressive adhesion to many common fenestration substrates.

You can count on *Dow Corning* 1299 Silicone Seam Sealer for trusted silicone durability, with long-term protection from:

- Air and water infiltration
- Normal movement imposed by seasonal thermal contraction and expansion

Dow Corning<sup>®</sup> 1299 Silicone Seam Sealer

- Sunlight (ultraviolet radiation)
- Rain, snow and temperature extremes

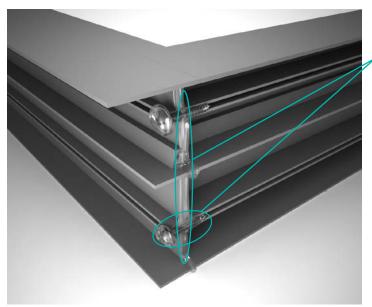


Figure 1. Dow Corning<sup>®</sup> 1299 Silicone Seam Sealer is applied to gaps, seams and screw connections to minimize air infiltration and water penetration in window and door assemblies.

#### **Typical Properties**<sup>(1)</sup>

Specification Writers: These values are not intended for use in preparing specifications. Please contact your local Dow Corning sales representative or your Global Dow Corning Connection before writing specifications on this product.

Test <sup>(2)</sup>	Property	Unit	Result
Uncured – As Tested at 23°C (75°F) and 50% RH			
ASTM D2377	Tack-Free Time	min	25
ASTM C603	Extrusion Rate	g/min	130
CTM 0663	Cure in Depth @ 24 hours	in (mm)	0.100 (2.5)
Cured – After 7 days at 23°C (75°F) and 50% RH			
ASTM C661	Durometer, Type A	points	19
ASTM D412	Tensile Strength	psi (kg/mm²)	120 (0.084)
ASTM D412	Elongation	%	300
ASTM D711	Temperature Range	°C (°F)	-40 to 149 (-40 to 300)
ASTM C603 CTM 0663 <b>Cured – After 7 d</b> ASTM C661 ASTM D412 ASTM D412	Extrusion Rate Cure in Depth @ 24 hours lays at 23°C (75°F) and 50% RH Durometer, Type A Tensile Strength Elongation	g/min in (mm) points psi (kg/mm²) %	130 0.100 (2.5) 19 120 (0.084) 300

<sup>(1)</sup>Values are based on 15 mil dry-film thickness.

<sup>(2)</sup>ASTM: American Society of Testing and Materials.

CTM: Corporate Test Method; copies of CTMs are available on request.

### Try It Yourself – Request a Sample

Discover for yourself how *Dow Corning* 1299 Silicone Seam Sealer can provide durable and efficient air and weather protection for your window and door applications. Contact your Dow Corning distributor to request a sample and order. Or, request a sample by calling Dow Corning directly at 1-800-346-9882 (toll-free in U.S.).



#### **Learn More**

*Dow Corning* 1299 Silicone Seam Sealer is a complementary product for window and door applications.

For more information on Dow Corning's wide range of silicone products for your window and door applications, please visit us online at **dowcorning.com/content/construction/windoor**.

#### **Contact Us**

Dow Corning is collaborating with industry professionals around the world to develop solutions to improve the energy efficiency of buildings, reduce the eco-footprint of construction materials, and improve the health and safety of building occupants.

Learn more about Dow Corning's full range of High Performance Building Solutions by visiting us online at **dowcorning.com/construction.** 

Dow Corning has sales offices, manufacturing sites, and science and technology laboratories around the globe. Find local contact information at **dowcorning.com/ContactUs**.

Images: AV19723, AV21205

#### HANDLING PRECAUTIONS

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND MATERIAL SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION.

THE MATERIAL SAFETY DATA SHEET IS AVAILABLE ON THE DOW CORNING WEBSITE AT DOWCORNING.COM, OR FROM YOUR DOW CORNING SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CORNING CUSTOMER SERVICE.

#### LIMITED WARRANTY INFORMATION - PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that our products are safe, effective and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

Dow Corning's sole warranty is that our products will meet the sales specifications in effect at the time of shipment. Please contact your local Dow Corning representative for information related to a limited warranty for *Dow Corning*<sup>®</sup> 1299 Silicone Seam Sealer.

Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

DOW CORNING SPECIFICALLY DISCLAIMS ANY OTHER EXPRESS OR IMPLIED WAR-RANTY OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY.

## DOW CORNING DISCLAIMS LIABILITY FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

Dow Corning is a registered trademark of Dow Corning Corporation.

We help you invent the future is a trademark of Dow Corning Corporation.

AGP13200

©2013 Dow Corning Corporation. All rights reserved.

Printed in USA

Form No. 63-1259-01

DOW CORNING

We help you invent the future.™